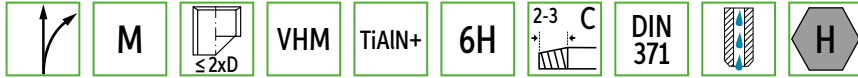


Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes and blind holes
- Max. drilling depth 3xD
- Up to HRC 60

Execution

- Tolerance field 6H
- DIN chamfer shape C (2-3 turns)
- DIN 371/376
- SC TiAlN+C

Notes

In the case of very hard steels, we recommend, in a deviation from the DIN, drilling the core hole 0.1 to 0.3 mm larger.



Technical Data

Product number	1014355 110
Thread type x nominal diameter	M10
Pitch	1.50 mm
Core hole diameter	8.50 mm
Length	100 mm
Shank diameter	10.0 mm
Shank square	8.0 mm
DIN	371
Manufacturer Part Number	11290230
Commodity Code	82074010



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