

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes and blind holes
- Max. drilling depth 2xD
- Steels up to HRC 52

Execution

- With long chamfer
- Tolerance field 6H
- DIN 371/376
- HSS-E-PM, TiAlN-coated

Notes

In the case of very hard steels, we recommend, in a deviation from the DIN, drilling the core hole 0.1 to 0.3 mm larger.



Technical Data

Product number	1014354 108
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	90 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	11290216
Commodity Code	82074010



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