

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes and blind holes
- Max. drilling depth 2xD
- Steels up to HRC 52

Execution

- With long chamfer
- Tolerance field 6H
- DIN 371/376
- HSS-E-PM, TiAlN-coated

Notes

In the case of very hard steels, we recommend, in a deviation from the DIN, drilling the core hole 0.1 to 0.3 mm larger.



Technical Data

Product number	1014354 110
Thread type x nominal diameter	M10
Pitch	1.50 mm
Core hole diameter	8.50 mm
Length	100 mm
Shank diameter	10.0 mm
Shank square	8.0 mm
DIN	371
Manufacturer Part Number	11290217
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com