

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 2xD
- Titanium, titanium alloys and super alloys

Execution

- With strong spiral point
- For an even longer service life
- Tolerance field 6HX
- DIN 371/376
- HSS-E-PM/TiCN-coated



Technical Data

Product number	1014356 212
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.2 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	10482193
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com