

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- For through-hole threads in long-chipping non-ferrous metals

Execution

- With strong spiral point and larger chip space
- Polished chip flutes for improved chip removal in long-chipping non-ferrous metals
- Chamfer shape B (3.5-5 turns)
- Tolerance field 6H
- HSS-E



Technical Data

Product number	1014360 204
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	11290736
Commodity Code	82074010



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