

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- For through-hole threads in long-chipping non-ferrous metals

Execution

- With strong spiral point and larger chip space
- Polished chip flutes for improved chip removal in long-chipping non-ferrous metals
- Chamfer shape B (3.5-5 turns)
- Tolerance field 6H
- HSS-E



Technical Data

Product number	1014360 212
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290741
Commodity Code	82074010



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