

### Through-hole screw tap



**ATORN**

#### Application

- Metric thread
- Through holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With extra-long spiral point and long shank
- Chamfer approx. 20 turns
- Tolerance field 6H
- DIN 357
- HSS-E



### Technical Data

Product number	<b>1014368 112</b>
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290007
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com