

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm²

Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014392 114
Thread type x nominal diameter	M14
Pitch	2.00 mm
Core hole diameter	12.00 mm
Length	110 mm
Shank diameter	11.0 mm
Shank square	9.0 mm
DIN	376
Manufacturer Part Number	11290248
Commodity Code	82074010



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