

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 850 N/mm<sup>2</sup>

#### Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



### Technical Data

Product number	<b>1014393 108</b>
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	90 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	11290259
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com