

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 1,000 N/mm²

Execution

- With larger chip space
- Special TiCN coating offers excellent emergency running properties and high performance in the most demanding applications
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1014394 108 |
| Thread type x nominal diameter | M8 |
| Pitch | 1.25 mm |
| Core hole diameter | 6.80 mm |
| Length | 90 mm |
| Shank diameter | 8.0 mm |
| Shank square | 6.2 mm |
| DIN | 371 |
| Manufacturer Part Number | 11290284 |
| Commodity Code | 82074010 |



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com