

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm²

Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014392 106
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	11290243
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com