

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



### Technical Data

Product number	1014392 104
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	11290241
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com