

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 1,000 N/mm<sup>2</sup>

#### Execution

- With larger chip space
- Special TiCN coating offers excellent emergency running properties and high performance in the most demanding applications
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated



### Technical Data

Product number	<b>1014394 105</b>
Thread type x nominal diameter	M5
Pitch	0.80 mm
Core hole diameter	4.20 mm
Length	70 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	11290282
Commodity Code	82074010



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