

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 850 N/mm<sup>2</sup>

#### Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

#### Advantage

- Low build-up of material deposits thanks to the TiN coating



### Technical Data

Product number	<b>1014397 102</b>
Thread type x nominal diameter	M2.5
Pitch	0.45 mm
Core hole diameter	2.05 mm
Length	50 mm
Shank diameter	2.8 mm
Shank square	2.1 mm
DIN	371
Manufacturer Part Number	11290331
Commodity Code	82074010



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