

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 850 N/mm²

Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

Advantage

- Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014397 101
Thread type x nominal diameter	M2
Pitch	0.40 mm
Core hole diameter	1.60 mm
Length	45 mm
Shank diameter	2.8 mm
Shank square	2.1 mm
DIN	371
Manufacturer Part Number	11290330
Commodity Code	82074010



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