

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 850 N/mm²

Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

Advantage

- Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014397 120
Thread type x nominal diameter	M20
Pitch	2.50 mm
Core hole diameter	17.50 mm
Length	140 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	376
Manufacturer Part Number	11290342
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com