

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,000 N/mm<sup>2</sup>

#### Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated

#### Advantage

- Special TiCN coating offers excellent emergency running properties and high performance in the most demanding applications



### Technical Data

Product number	1014398 112
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290353
Commodity Code	82074010



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