

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,000 N/mm²

Execution

- With larger chip space
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated

Advantage

- Special TiCN coating offers excellent emergency running properties and high performance in the most demanding applications



Technical Data

Product number	1014398 104
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	11290348
Commodity Code	82074010



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