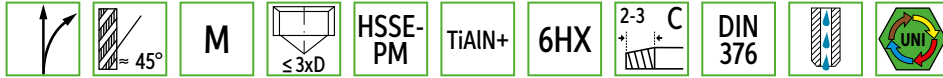


Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014415 207
Thread type x nominal diameter	M14
Pitch	2.00 mm
Core hole diameter	12.00 mm
Length	110 mm
Shank diameter	11.0 mm
Shank square	9.0 mm
DIN	376
Manufacturer Part Number	C581A601.0114
Commodity Code	82074010



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