

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014415 211
Thread type x nominal diameter	M30
Pitch	3.50 mm
Core hole diameter	26.50 mm
Length	180 mm
Shank diameter	22.0 mm
Shank square	18.0 mm
DIN	376
Manufacturer Part Number	C581A601.0130
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com