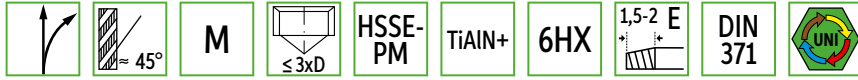


Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014416 101
Thread type x nominal diameter	M3
Pitch	0.50 mm
Core hole diameter	2.50 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
Manufacturer Part Number	B582A601.0030
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com