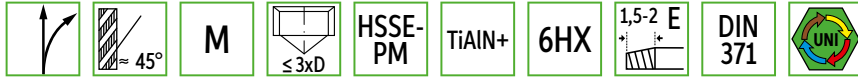


Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014416 103
Thread type x nominal diameter	M5
Pitch	0.80 mm
Core hole diameter	4.20 mm
Length	70 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	B582A601.0050
Commodity Code	82074010

