

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm<sup>2</sup>

#### Execution

- Minimum thread radial relief
- TiN-coated for an even longer service life
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

#### Notes

Very well suited to machining VA.



### Technical Data

Product number	1014425 203
Thread type x nominal diameter	M3
Pitch	0.50 mm
Core hole diameter	2.50 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
Manufacturer Part Number	11290726
Commodity Code	82074010



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