

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- Titanium, titanium alloys and super alloys

Execution

- Light chip transport backwards
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 15°
- Chamfer 3-4 turns
- HSS-E-PM



Technical Data

Product number	1014446 106
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.0 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	11290756
Commodity Code	82074010



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