

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm<sup>2</sup>

#### Execution

- Minimum thread radial relief
- TiN-coated for an even longer service life
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

#### Notes

Very well suited to machining VA.



### Technical Data

Product number	<b>1014425 212</b>
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290732
Commodity Code	82074010



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