

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm²

Execution

- Minimum thread radial relief
- TiN-coated for an even longer service life
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated

Notes

Very well suited to machining VA.



Technical Data

Product number	1014425 210
Thread type x nominal diameter	M10
Pitch	1.50 mm
Core hole diameter	8.50 mm
Length	100 mm
Shank diameter	10.0 mm
Shank square	8.0 mm
DIN	371
Manufacturer Part Number	11290731
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com