

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014416 209
Thread type x nominal diameter	M20
Pitch	2.50 mm
Core hole diameter	17.50 mm
Length	140 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	376
Manufacturer Part Number	C583A601.0120
Commodity Code	82074010



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