

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,400 N/mm<sup>2</sup>

#### Execution

- Special grinding for steels up to 1,400 N/mm<sup>2</sup>
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated

#### Notes

The problem solver for high-strength materials.



### Technical Data

Product number	1014449 216
Thread type x nominal diameter	M16
Pitch	2.00 mm
Core hole diameter	14.00 mm
Length	110 mm
Shank diameter	12.0 mm
Shank square	9.0 mm
DIN	376
Manufacturer Part Number	11290803
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com