

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,400 N/mm²

Execution

- Special grinding for steels up to 1,400 N/mm²
- Tolerance field 6H
- DIN 371/DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiCN-coated

Notes

The problem solver for high-strength materials.



Technical Data

Product number	1014449 220
Thread type x nominal diameter	M20
Pitch	2.50 mm
Core hole diameter	17.50 mm
Length	140 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	376
Manufacturer Part Number	11290804
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com