

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,400 N/mm²

Execution

- PM screw taps for longer service life
- Shortened threaded part, larger radial relief
- Tolerance field 6H
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM



Technical Data

Product number	1014454 106
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	11290408
Commodity Code	82074010



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