

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,400 N/mm²

Execution

- PM screw taps for longer service life
- Shortened threaded part, larger radial relief
- Tolerance field 6H
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM



Technical Data

Product number	1014454 120
Thread type x nominal diameter	M20
Pitch	2.50 mm
Core hole diameter	17.50 mm
Length	140 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	376
Manufacturer Part Number	11290414
Commodity Code	82074010



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