

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With extra-long shank
- Minimum radial relief
- Tolerance field 6H
- DIN 371/DIN 376
- DIN chamfer shape C (2-3 turns)
- HSS-E

#### Notes

Very well suited to thread cutting in hard-to-reach places



### Technical Data

Product number	1014462 108
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	180 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	11290374
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com