

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 1,400 N/mm<sup>2</sup>

#### Execution

- PM screw taps for longer service life
- Shortened threaded part, larger radial relief
- Tolerance field 6H
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM



### Technical Data

Product number	<b>1014454 110</b>
Thread type x nominal diameter	M10
Pitch	1.50 mm
Core hole diameter	8.50 mm
Length	100 mm
Shank diameter	10.0 mm
Shank square	8.0 mm
DIN	371
Manufacturer Part Number	11290410
Commodity Code	82074010



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