

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Without spiral point
- Tolerance field 6H
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014498 141
Thread type x nominal diameter	MF30
Pitch	1.00 mm
Core hole diameter	29.00 mm
Length	150 mm
Shank diameter	22.0 mm
Shank square	18.0 mm
DIN	374
Manufacturer Part Number	11290529
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com