

### Blind-hole screw tap



**ATORN**

#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Left-cutting
- DIN chamfer shape C (2-3 turns)
- Tolerance field 6H
- Left-hand spiral flute approx. 40°
- DIN 371/376
- HSS-E

#### Notes

Strong chip transport backwards, especially suitable for long-chipping materials but also for steel materials.



### Technical Data

Product number	<b>1014473 112</b>
Thread type x nominal diameter	M-L12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290366
Commodity Code	82074010



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