

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Without spiral point
- Tolerance field 6H
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014498 138
Thread type x nominal diameter	MF27
Pitch	1.50 mm
Core hole diameter	25.50 mm
Length	140 mm
Shank diameter	20.0 mm
Shank square	16.0 mm
DIN	374
Manufacturer Part Number	11290526
Commodity Code	82074010



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