

Blind-hole screw tap



ATORN

Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Left-cutting
- DIN chamfer shape C (2-3 turns)
- Tolerance field 6H
- Left-hand spiral flute approx. 40°
- DIN 371/376
- HSS-E

Notes

Strong chip transport backwards, especially suitable for long-chipping materials but also for steel materials.



Technical Data

Product number	1014473 116
Thread type x nominal diameter	M-L16
Pitch	2.00 mm
Core hole diameter	14.00 mm
Length	110 mm
Shank diameter	12.0 mm
Shank square	9.0 mm
DIN	376
Manufacturer Part Number	11290367
Commodity Code	82074010



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