

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm²

Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E, TiN-coated

Notes

Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014500 112
Thread type x nominal diameter	MF10
Pitch	1.00 mm
Core hole diameter	9.00 mm
Length	90 mm
Shank diameter	7.0 mm
Shank square	5.5 mm
DIN	374
Manufacturer Part Number	11290482
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com