

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm²

Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E, TiN-coated

Notes

Low build-up of material deposits thanks to the TiN coating



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1014500 124 |
| Thread type x nominal diameter | MF16 |
| Pitch | 1.50 mm |
| Core hole diameter | 14.50 mm |
| Length | 100 mm |
| Shank diameter | 12.0 mm |
| Shank square | 9 mm |
| DIN | 374 |
| Manufacturer Part Number | 11290489 |
| Commodity Code | 82074010 |



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