

### Through-hole screw tap



**ATORN**

#### Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E, TiN-coated

#### Notes

Low build-up of material deposits thanks to the TiN coating



### Technical Data

Product number	<b>1014500 125</b>
Thread type x nominal diameter	MF18
Pitch	1.00 mm
Core hole diameter	17.00 mm
Length	100 mm
Shank diameter	14.0 mm
Shank square	11 mm
DIN	374
Manufacturer Part Number	11290492
Commodity Code	82074010



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