

### Through-hole screw tap



**ATORN**

#### Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E, TiN-coated

#### Notes

Low build-up of material deposits thanks to the TiN coating



### Technical Data

Product number	<b>1014500 109</b>
Thread type x nominal diameter	MF8
Pitch	1.00 mm
Core hole diameter	7.00 mm
Length	90 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	374
Manufacturer Part Number	11290479
Commodity Code	82074010



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