

### Through-hole screw tap



**ATORN**

#### Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



### Technical Data

Product number	<b>1014499 128</b>
Thread type x nominal diameter	MF20
Pitch	1.00 mm
Core hole diameter	19.00 mm
Length	125 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	374
Manufacturer Part Number	11290469
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com