

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm²

Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



Technical Data

Product number	1014499 126
Thread type x nominal diameter	MF18
Pitch	1.50 mm
Core hole diameter	16.50 mm
Length	110 mm
Shank diameter	14.0 mm
Shank square	11 mm
DIN	374
Manufacturer Part Number	11290466
Commodity Code	82074010



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