

Through-hole screw tap



ATORN

Application

- Metric fine thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm²

Execution

- With spiral point for strong chip transport forwards
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E, TiN-coated

Notes

Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014500 132
Thread type x nominal diameter	MF22
Pitch	1.50 mm
Core hole diameter	20.50 mm
Length	125 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	374
Manufacturer Part Number	11290495
Commodity Code	82074010



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