

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- For light chip transport backwards
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014507 112
Thread type x nominal diameter	MF10
Pitch	1.00 mm
Core hole diameter	9.00 mm
Length	90 mm
Shank diameter	7.0 mm
Shank square	5.5 mm
DIN	374
Manufacturer Part Number	11290561
Commodity Code	82074010



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