

### Blind-hole screw tap



**ATORN**

#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- For light chip transport backwards
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



### Technical Data

Product number	<b>1014507 115</b>
Thread type x nominal diameter	MF12
Pitch	1.00 mm
Core hole diameter	11.00 mm
Length	100 mm
Shank diameter	9.0 mm
Shank square	7 mm
DIN	374
Manufacturer Part Number	11290564
Commodity Code	82074010



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