

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Strong chip transport backwards
- Minimum thread radial relief
- Tolerance field 6H
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014508 106
Thread type x nominal diameter	MF6
Pitch	0.75 mm
Core hole diameter	5.25 mm
Length	80 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	374
Manufacturer Part Number	11290585
Commodity Code	82074010



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