

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Strong chip transport backwards
- Minimum thread radial relief
- Tolerance field 6H
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014508 129
Thread type x nominal diameter	MF20
Pitch	1.50 mm
Core hole diameter	18.50 mm
Length	125 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	374
Manufacturer Part Number	11290594
Commodity Code	82074010



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