

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Strong chip transport backwards
- Minimum thread radial relief
- Tolerance field 6H
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1014508 112 |
| Thread type x nominal diameter | MF10 |
| Pitch | 1.00 mm |
| Core hole diameter | 9.00 mm |
| Length | 90 mm |
| Shank diameter | 7.0 mm |
| Shank square | 5.5 mm |
| DIN | 374 |
| Manufacturer Part Number | 11290588 |
| Commodity Code | 82074010 |



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