

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- For light chip transport backwards
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014507 124
Thread type x nominal diameter	MF16
Pitch	1.50 mm
Core hole diameter	14.50 mm
Length	100 mm
Shank diameter	12.0 mm
Shank square	9 mm
DIN	374
Manufacturer Part Number	11290568
Commodity Code	82074010



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